

Welding Certificate

2526-CPR-ECM-CERT-MP-0097-2/21

manufacturer	BIS Hungary Kft. 1106 Budapest, Akna u. 2-4., HU
essential manufacturing facilities	BIS Hungary Kft. 3580 Tiszaújváros, Vegyészek útja 8., HU
technical specification	EN 1090-2: 2018
execution class	to EXC2 according to EN 1090-2:2018
welding process(es) (reference to EN ISO 4063)	111 – Manual metal arc welding 135 – MAG welding 136 – Tubular cored metal arc welding with active gas shield 141 – TIG welding 1.1, 1.2
parent material(s) (strength class / technical specification)	according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 5.1, 5.2 according to CEN ISO/TR 15608 and EN 1090-2 para 5.1 and EN 10216-2 8 according to CEN ISO/TR 15608 and EN 1090-2, table 4
responsible welding coordinator (Name, Qualification)	Gacsal István – Dipl. welding engineer
substitute (Name, Qualification)	Imri-Szarka István – EWE/IWE
remarks	-
confirmation	It is confirmed that all procedures for the execution and supervision of welding work are available.
begin of validity (date of first issue)	26-08-2015
next audit	24-08-2024 On the next audit will be issued a new certificate.
period of validity	This certificate remains valid as long as the conditions laid down in the above mentioned technical specification in reference or the manufacturing conditions in the factory itself are not modified significantly.
place/date of issue	Budapest/24-01-2022
certification body	ECM Irányítási Rendszerek Európai Tanúsítási Szolgálat Kft. (2526) (ECMCert) Lajos utca 125 Budapest, H-1036



Pecznyik Valéria
Certification Manager